



Alan Frazier <afrazier@chattanooga.gov>

## Walmart #04692 Air Pollution Permit Application

2 messages

**Grabmiller, Diane** <Diane.Grabmiller@aptim.com>

Mon, Nov 17, 2025 at 12:22 PM

To: Alan Frazier <afrazier@chattanooga.gov>

Cc: Walmart EPM Support <walmartepmsupport@aptim.com>

Hello Alan,

Please see attached Installation and Operating Permit Application for Walmart Neighborhood Market #4692 located at 4150 Ringgold Road, East Ridge, TN.

Also attached is Walmart/APTIM Partnership agreement for your records.

Thank you,

**DIANE GRABMILLER**

Licensing Support Specialist

**APTIM** | Licensing Support

O 877 829 5505

D 913 317 3583

F 225 987 8573

E WalmartEPMSupport@aptim.com



8725 Rosehill Road, Suite 450

Lenexa, KS 66215

*APTIM Environmental & Infrastructure, LLC as agent for Walmart Inc.*

---

**2 attachments**

 **04692 - AQ - NOS - Application - 11172025.pdf**  
19086K

 **Walmart-APTIM Agreement with POA\_2025.pdf**  
924K

---

**afrazier@chattanooga.gov** <afrazier@chattanooga.gov>  
To: Diane.Grabmiller@aptim.com, Diane.Grabmiller@aptim.com

Mon, Nov 17, 2025 at 12:28 PM

Your message

To: [Diane.Grabmiller@aptim.com](mailto:Diane.Grabmiller@aptim.com)  
Subject: Walmart #04692 Air Pollution Permit Application  
Sent: 11/17/25, 12:22:51 PM EST

was read on 11/17/25, 12:28:13 PM EST

**BASIC APPLICATION FOR EQUIPMENT / AIR POLLUTION PERMIT  
OR CERTIFICATE OF OPERATION**

**FORM E001  
03/2011**

1. Name of Company Wal-Mart Stores East, LP. 2. NAICS Code: 45110  
*(If corporation or LLC, name on file with Tennessee Secretary of State Corporate Records Division)*
3. Company Official to Contact: Diane Grabmiller 4. Phone No. 877.829.5505
5. Mailing Address: 8725 Rosehill Road, Suite 450, Lenexa, KS 66215  
*Street or P.O. Box City State Zip Code*
6. Physical Location  
(If different from line 5) 4150 Ringgold Road East Ridge TN 37412  
*Street City State Zip Code*
7. Application for:  
☒ Installation Permit ☐ Initial Certificate of Operation ☐ Renewal Certificate of Operation  
Previous Installation Permit or Certificate of Operation No.: \_\_\_\_\_
8. Type of equipment for which application is made:
- |   |   |  |
|---|---|--|
| <input checked="" type="checkbox"/> Process Equipment (Form E010 or Form E010A)   | <input type="checkbox"/> Previously Submitted | <input type="checkbox"/> Attached            |
| <input checked="" type="checkbox"/> Fuel Burning Equipment (Form E011)  | <input type="checkbox"/> Previously Submitted | <input checked="" type="checkbox"/> Attached |
| <input type="checkbox"/> Incineration Equipment (Form E012)   | <input type="checkbox"/> Previously Submitted | <input type="checkbox"/> Attached            |
| <input type="checkbox"/> Minor Pollution Source (Form E014)<br><i>(Less than 1000 lbs/yr and less than 10 lbs/day total uncontrolled contaminant emissions)</i> | <input type="checkbox"/> Previously Submitted | <input type="checkbox"/> Attached            |

The following forms are filed with this application:

**RECEIVED**

**NOV 17 2025**

9. Equipment Name: Generator - Volvo Penta Generator Engine
10. If application is for a Certificate of Operation (Initial or Renewal), are there any changes since previous application for this equipment or operation which might:  
A. Increase, decrease, or alter process materials, fuel, refuse type, etc.? ☐ Yes ☒ No  
B. Increase, decrease, or alter emissions or emission points? ☐ Yes ☒ No
11. Process Weight, lb/hr, (Item 6 on Form E010), Incineration Rate, lb/hr, (Item 3C on Form E012), or Fuel Burning Rate, 1,000 Btu/hr, (Item 7C on Form E011): 7.6 MMBtu/Hr 51.5 gal/hr \* 7.05 lb/gal = 363.1 lb/hr

This is to certify that I am familiar with operations concerning this equipment and the information provided on this application is true and complete to the best of my knowledge:

Mail completed form to:  
CHATTANOOGA-HAMILTON COUNTY  
AIR POLLUTION CONTROL BUREAU  
2034 Hamilton Place Blvd., Suite 300  
Chattanooga, TN 37421

Diane Grabmiller

Name

Licensing Support

Title

11/17/2025

Date

This form must be completely filled out before it will be processed

**BASIC APPLICATION FOR EQUIPMENT / AIR POLLUTION PERMIT  
OR CERTIFICATE OF OPERATION**

**FORM E001  
03/2011**

1. Name of Company Wal-Mart Stores East, LP. 2. NAICS Code: 45110  
*(If corporation or LLC, name on file with Tennessee Secretary of State Corporate Records Division)*
3. Company Official to Contact: Diane Grabmiller 4. Phone No. 877.829.5505
5. Mailing Address: 8725 Rosehill Road, Suite 450, Lenexa, KS, 66215  
*Street or P.O. Box City State Zip Code*
6. Physical Location  
(If different from line 5) 4150 Ringgold Road East Ridge TN 37412  
*Street City State Zip Code*
7. Application for:  
☐ Installation Permit ☒ Initial Certificate of Operation ☐ Renewal Certificate of Operation

Previous Installation Permit or Certificate of Operation No.: \_\_\_\_\_

8. Type of equipment for which application is made:

- |   |  |                                   |
|---|--|-----------------------------------|
| <input checked="" type="checkbox"/> Process Equipment (Form E010 or Form E010A)   | <input type="checkbox"/> Previously Submitted            | <input type="checkbox"/> Attached |
| <input checked="" type="checkbox"/> Fuel Burning Equipment (Form E011)  | <input checked="" type="checkbox"/> Previously Submitted | <input type="checkbox"/> Attached |
| <input type="checkbox"/> Incineration Equipment (Form E012)   | <input type="checkbox"/> Previously Submitted            | <input type="checkbox"/> Attached |
| <input type="checkbox"/> Minor Pollution Source (Form E014)<br><i>(Less than 1000 lbs/yr and less than 10 lbs/day total uncontrolled contaminant emissions)</i> | <input type="checkbox"/> Previously Submitted            | <input type="checkbox"/> Attached |

The following forms are filed with this application:

**RECEIVED**

9. Equipment Name: Generator 4 Volvo Penta Generator Engine NOV 17 2025
10. If application is for a Certificate of Operation (Initial or Renewal), are there any changes since previous application for this equipment or operation which might: Chattanooga Hamilton County  
Air Pollution Control Bureau
- A. Increase, decrease, or alter process materials, fuel, refuse type, etc.? ☐ Yes ☒ No
- B. Increase, decrease, or alter emissions or emission points? ☐ Yes ☒ No
11. Process Weight, lb/hr, (Item 6 on Form E010), Incineration Rate, lb/hr, (Item 3C on Form E012), or Fuel Burning Rate, 1,000 Btu/hr, (Item 7C on Form E011): 7.6 MMBtu/Hr 51.5 gal/hr \* 7.05 lb/gal = 363.1 lb/hr

This is to certify that I am familiar with operations concerning this equipment and the information provided on this application is true and complete to the best of my knowledge:

Mail completed form to:  
CHATTANOOGA-HAMILTON COUNTY  
AIR POLLUTION CONTROL BUREAU  
2034 Hamilton Place Blvd., Suite 300  
Chattanooga, TN 37421

Diane Grabmiller

*Name*

Licensing Support

*Title*

11/17/2025

*Date*

*This form must be completely filled out before it will be processed*



January 15, 2025

**RE: Walmart / APTIM Partnership for Managing Permitting Requirements**

To Whom It May Concern:

This letter is to inform you that Walmart Inc. has contracted with APTIM Environmental & Infrastructure, LLC (APTIM) to manage **environmental related permit renewals** for an indefinite period of time. Environmental permitting, registration, and notification responsibilities are being handled by APTIM.

**Please note: Submittals that do not come from APTIM should not be returned to APTIM, these should be sent back to the original party who submitted them.**

Walmart has provided the attached limited Power of Attorney which provides APTIM the authority to sign applications as an agent for Walmart Inc. and its subsidiaries.

Any future correspondence, permits and associated **renewal** invoices for **environmental related items** should be provided to:

**APTIM Licensing Support**  
**8725 Rosehill Road, Suite 450**  
**Lenexa, KS 66215**

If you have any additional questions, please contact APTIM at the following:

Phone: 877-829-5505

Fax: 225-987-8573

Email: [walmartepmsupport@aptim.com](mailto:walmartepmsupport@aptim.com)

Thank you,  
APTIM Licensing Support

RECEIVED

NOV 17 2025

Chattanooga-Hamilton County  
Air Pollution Control Bureau


### SPECIAL POWER OF ATTORNEY

We, **EMMA WADDELL**, Senior Vice President and U.S. Chief Ethics and Compliance Officer, and **SARAH LITTLE**, Assistant Secretary, acting on behalf of **WALMART INC.**, in its own capacity, and in its capacity as parent corporation of wholly-owned subsidiaries **SAM'S WEST, INC.**, **SAM'S REAL ESTATE BUSINESS TRUST**, **SAM'S EAST, INC.**, **WAL-MART REALTY CO.**, **WAL-MART PROPERTY CO.**, **WAL-MART STORES EAST, LP**, **WAL-MART LOUISIANA, LLC.**, **WAL-MART STORES TEXAS, LLC.**, **WAL-MART STORES ARKANSAS, LLC.**, **WALMART FULFILLMENT SERVICES, LLC.**, **BONOBOS INC**, **NEW MOOSEJAW LLC**, and **WAL-MART REAL ESTATE BUSINESS TRUST** (collectively, the "SUBSIDIARIES"), do hereby appoint **APTIM ENVIRONMENTAL & INFRASTRUCTURE, LLC.**, of 4171 Essen Lane, Baton Rouge, Baton Rouge Parrish, Louisiana, as our attorney in fact to act in our place for the purpose of signing and processing the following on behalf of **WALMART INC.** and **SUBSIDIARIES**:

- (i) All documents required by any governmental agency regarding new environmental permits and renewal of existing environmental permits required for **WALMART INC.** or **SUBSIDIARIES**;
- (ii) All documentation required to update the corporate records on file with governmental agencies identifying the Officers authorized to sign documents on behalf of **WALMART INC.** or **SUBSIDIARIES**; and

We further grant to our attorney in fact full authority to act in any manner both proper and necessary to the exercise of the foregoing powers, including the full power of substitution and revocation, and ratify every act that they may lawfully perform in exercising those powers. This power of attorney is granted for the period beginning on the execution date below until December 31, 2025.

Executed on 1/15, 2025, at Bentonville, Arkansas.

  
Emma Waddell  
SVP, U.S. Chief Ethics and Compliance Officer


  
Sarah Little  
Assistant Secretary

STATE OF ARKANSAS COUNTY OF BENTON

On January 15th, 2025, before me, Branda Leach, Notary Public, personally appeared **EMMA WADDELL** and **SARAH LITTLE**, acting on behalf of **WALMART INC.**, who proved to me on the basis of satisfactory evidence to be the persons whose names are subscribed to the within instrument and acknowledged to me that they executed the same in their authorized capacities, and that by their signatures on the instrument the persons, or entity upon behalf of which the persons acted, executed the instrument.

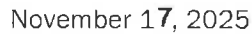
I certify under PENALTY OF PERJURY under the laws of the State of Arkansas that the foregoing paragraph is true and correct.

WITNESS my hand and official seal.

  
Signature of Notary Public

My Commission expires: 09/01/2032

BRANDA LEACH  
BENTON COUNTY  
NOTARY PUBLIC -- ARKANSAS  
My Commission Expires 09/01/2032  
Commission No. 12720527



Subject: Basic Application for Fuel Burning Equipment

The diesel generator is equipped with a Volvo Penta engine that has a maximum power rating of 685 kilowatts mechanical (kWm) for standby operation and 625 kWm for prime power operation. The diesel generator's engine is certified to comply with U.S. EPA Tier 4 Final emissions limits in Title 40 Part 60, Subpart IIII (Standards of Performance for Stationary Compression Ignition Internal Combustion Engines). The diesel generator will be used for readiness testing, true emergency, and prime power operation. While the diesel generator is not expected to run year-round, no operational restrictions are requested because facility-wide potential emissions are below federal major source thresholds.

There is an existing gasoline dispensing facility (GDF) located at the facility. At the Bureau's request in an electronic mail message to Brown and Caldwell on 11/5/2025, the GDF's emissions were not included in the facility-wide potential emissions calculations or the application forms.

The required air pollution control forms, diesel generator specification sheet, and emissions calculations are attached for your review.

The generator equipment has been on site as of 7/14/2025. The generator will not be fueled or commissioned until the permits are in place.

NOV 17 2025

Chattanooga-Hamilton County  
Air Pollution Control Bureau

Based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate, and complete.

Very truly yours,

Brown and Caldwell



Beau Bartholomew  
Project Manager  
Brown and Caldwell



Diane Grabmiller  
Licensing Support  
APTIM Environmental & Infrastructure, LLC  
as agent for Walmart Inc.

Attachments (5):

1. Form E001 (Installation)
2. Form E001 (Operation)
3. Form E011
4. Manufacturer Generator Specifications
5. Emissions Calculations
6. EATS Diagram
7. Engine Data Sheets
8. EPA Certificate of Conformity



# FUEL BURNING EQUIPMENT APPLICATION

A separate form must be filed for each stack or emission point.

FORM E011

01/2001

1. Name of Company: **Wal-Mart Stores East, LP.**  
*As shown on Line 1 of Form E001*
2. Equipment Name: ~~Generator~~ **Volvo Penta Generator Engine**  
*As shown on Line 9 of Form E001*
3. Stack Designation: **One stack per engine, Stack 1**  
*If there is more than one stack at this location, provide a written or numeric designation to identify each stack.*
4. Control Equipment Data:
 

<input type="checkbox"/> Emissions Uncontrolled	<input type="checkbox"/> Electrostatic Precipitator (File Form E104)
<input type="checkbox"/> Baghouse (File Form E102)	<input type="checkbox"/> Inertial Separators (File Form E105)
<input type="checkbox"/> Wet Collecting Device (File Form E103)	<input checked="" type="checkbox"/> Other (Specify): <u>Selective Catalytic Reduction (SCR)</u>

5. Control Equipment Efficiency:  
*Enter the control equipment efficiency for each pollutant emitted by this equipment as determined on the appropriate Form E102, E103, E104, E105, E107, or enter zeros if "A" is checked in Item 4.*

Pollutant	% Efficiency
Particulates	
PM <sub>10</sub>	
SO <sub>x</sub>	
NO <sub>x</sub>	90%
CO	
VOC	
Other:	

RECEIVED

NOV 17 2025

Chattanooga-Hamilton County  
Air Pollution Control Bureau

6. Emissions Estimation: *File Form E110 for each fuel used*

Fuel No.1

Fuel No.2

Fuel No.3

**Please refer to Attachment 5 for emissions calculations**

Particulate Matter (Form E110, Item 6)	Uncontrolled	Lbs/hr	Lbs/hr	Lbs/hr
	Actual <sup>1</sup>	Lbs/hr	Lbs/hr	Lbs/hr
	Estimated <sup>2</sup>	Lbs/hr	Lbs/hr	Lbs/hr
SO <sub>x</sub> (Form E110, Item 7)	Uncontrolled	Lbs/hr	Lbs/hr	Lbs/hr
	Actual <sup>1</sup>	Lbs/hr	Lbs/hr	Lbs/hr
	Estimated <sup>2</sup>	Lbs/hr	Lbs/hr	Lbs/hr
PM <sub>10</sub>	Uncontrolled	Lbs/hr	Lbs/hr	Lbs/hr
	Actual <sup>1</sup>	Lbs/hr	Lbs/hr	Lbs/hr
	Estimated <sup>2</sup>	Lbs/hr	Lbs/hr	Lbs/hr
NO <sub>x</sub> (Form E110, Item 9F)	Uncontrolled	ppm	ppm	ppm
	Actual <sup>1</sup>	ppm	ppm	ppm
	Estimated <sup>2</sup>	ppm	ppm	ppm
Other Air Contaminants (Specify)	Uncontrolled	Lbs/hr	Lbs/hr	Lbs/hr
	Actual <sup>1</sup>	Lbs/hr	Lbs/hr	Lbs/hr
	Estimated <sup>2</sup>	Lbs/hr	Lbs/hr	Lbs/hr

1. Submit stack test report with full details.

2. Estimate the emissions using the formula below

$$\text{Estimated Emissions (lbs/hr, ppm)} = \frac{100\% - \text{Control Efficiency (\%)}}{100\%} \times \text{Uncontrolled Emissions}$$

Company Name: Wal-Mart Stores East LP.Equipment Name: Generator 1

## 7. Equipment Data:

Manufacturer of Equipment: Blue Star Volvo PentaDate of Manufacture: 2024Date of Installation: To be determined (TBD)

Boiler No.		Fuel Type	Rated Capacity 10 <sup>6</sup> BTU/hr. Input	Type of Firing	Fuel Consumption			Percent Content		Heating Content of Fuel	(%) Excess Air							
					Ave.	Max.	Annual	Sulfur	Ash									
Generator 1	Primary: Normal Operating Fuel(s)		Please refer to Attachment 5 for Emissions Calculations															
	Standby: Fuel(s) used in emergency only																	
	Primary: Normal Operating Fuel(s)																	
	Standby: Fuel(s) used in emergency only																	

- If more than one boiler per stack, list a separate code number to represent each individual boiler.
- List all fuels used.
- Give rated or maximum input capacity, whichever is greater.
- Specify the type of firing for each fuel used.
- Indicate consumption of each fuel used in tons/hr, gal/hr, or ft<sup>3</sup>/hr.
- Indicate annual consumption of each fuel used in tons/yr, gal/yr, or ft<sup>3</sup>/yr.
- The average sulfur and ash content of each fuel must be included – This information may be obtained from the fuel supplier.
- Indicate the heating content of each fuel in BTU/ton, BTU/gal, or BTU/ft<sup>3</sup> – This information may be obtained from the fuel supplier.

Percent (%) of Load Used	Space Heating	Process Heating	Other (Describe)

## 8. Emissions Impact:

*Those emissions indicated in Item 6 mat at times under normal operating conditions cause (check one or more):*

- ☐ Odors
 ☐ Health Effects  
☐ Eye Irritations
 ☐ Other nuisances outside of plant property  
☐ Property Damage
 ☒ No environmental damage

9. Emission Point Data: *Please refer to attached Manufacturer's Spec Sheets*

Stack Height (emission point) above ground:  
Ground Elevation above sea level at stack base:  
Stack Diameter:  
Volume of gas discharged into atmosphere:  
Gas exit temperature:

12.5 Ft  
715 Ft  
3.9 Ft  
4,866 Cfm 3,981 cfm  
903°F 862°F

10. Average Equipment Operating Time:

Daily: 24 Hours  
Weekly: 7 Days  
Yearly: 52 Weeks

*This is to certify that I am familiar with the operations concerning this equipment and that the information provided on this application is true and complete to the best of my knowledge. **This form must be completely filled out before it will be processed.***

**Mail to:**  
**CHATTANOOGA-HAMILTON**  
**COUNTY AIR POLLUTION**  
**CONTROL BUREAU**  
**2034 Hamilton Place Blvd. Suite 300**  
**Chattanooga, TN 37421**

*Company Official*

Diane Grabmiller  
APTIM Environmental & Infrastructure, LLC  
as agent for Walmart Inc.

*Title* Licensing Support

*Date* 11/17/2025

***Do not write below this line***

Engineer Approval

Lbs/hr Allowable particulate emissions

Lbs/10<sup>6</sup> BTU allowable SO<sub>x</sub> emissions

ppm allowable NO<sub>x</sub> emissions

UTM Coordinate of Company: EW NS

This form corresponds to permit number:

**Special Notations:**



*JSB*

**Walmart 2023**  
**RavenVolt 625kW Non-FDEP**  
**Generator Project Submittal**



RECEIVED

NOV 17 2025

Chattanooga-Hamilton County  
Air Pollution Control Bureau

**Table 1**  
**Equipment Inventory**  
Walmart, Inc. - Store Number 04692 - East Ridge, TN

Engines			
Equipment	Make	Model	Horsepower
Generator (Tier 4 Final)	Blue Star	VD625-02FT4	932

HVAC Equipment <sup>(1)</sup>			
Equipment Number	Make	Model	Heat Input (Btu/hr)
RTU1	Lennox	SGC060H4	150,000
RTU2	Lennox	SGC060H4	150,000
RTU3	Lennox	SGC036H4BT2G	105,000
RTU4	Lennox	SGC036H4BT2G	105,000
RTU5	Lennox	SGC240H4	480,000
RTU6	Lennox	SGC120H4MH2G	240,000
RTU7	Lennox	SGC120H4MH2G	240,000
RTU8	Lennox	SGC060H4	150,000
RTU9	Lennox	SGC120H4MH2G	240,000
AHU	Munters	HCUC6030AAD	800,000
Heat Pump (Electric)	Lennox	MPB030S4S-1P	0
HVAC Total Heat Input			2,660,000
Bakery Oven <sup>(1)</sup>			
Equipment	Make	Model	Heat Input (Btu/hr)
Bakery Oven	Baxter	MOV500G2	300,000

**Footnotes**

<sup>(1)</sup> HVAC and Bakery equipment represent an average Walmart store and may not be an exact representation.

<sup>(2)</sup> A gasoline dispensing facility is located at the facility but was not included in the emissions calculations at the request of the Bureau.

**Table 2**  
**Facility Wide Emissions Summary**  
**Walmart, Inc. - Store Number 04692 - East Ridge, TN**

Source	Actual Emissions <sup>(1)</sup>							
	NO <sub>x</sub>	SO <sub>2</sub>	CO	PM	PM <sub>10</sub>	PM <sub>2.5</sub>	VOC	HAP
	(tons/yr)							
Bakery Oven	1.29E-01	7.73E-04	1.08E-01	9.79E-03	9.79E-03	9.79E-03	7.09E-03	2.43E-03
HVAC Equipment	1.14E+00	6.85E-03	9.59E-01	8.68E-02	8.68E-02	8.68E-02	6.28E-02	2.16E-02
Generator (Tier 4 Final)	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
<b>Total Actual</b>	<b>1.3</b>	<b>0.01</b>	<b>1.1</b>	<b>0.1</b>	<b>0.1</b>	<b>0.1</b>	<b>0.1</b>	<b>0.02</b>

<sup>(1)</sup> Actual emissions from bakery oven, HVAC equipment and fire pump engine conservatively assumed to be equal to potential emissions.

Source	Potential Emissions							
	NO <sub>x</sub>	SO <sub>2</sub>	CO	PM	PM <sub>10</sub>	PM <sub>2.5</sub>	VOC	HAP
	(tons/yr)							
Bakery Oven	1.29E-01	7.73E-04	1.08E-01	9.79E-03	9.79E-03	9.79E-03	7.09E-03	2.43E-03
HVAC Equipment	1.14E+00	6.85E-03	9.59E-01	8.68E-02	8.68E-02	8.68E-02	6.28E-02	2.16E-02
Generator (Tier 4 Final)	4.43E+00	<del>6.85E-03</del> 6.85	2.32E+01	1.98E-01	1.98E-01	1.98E-01	1.26E+00	5.67E-02
<b>Total Potential</b>	<b>5.7</b>	<b>6.85</b>	<b>24.2</b>	<b>0.3</b>	<b>0.3</b>	<b>0.3</b>	<b>1.3</b>	<b>0.08</b>

## Generator Emissions Calculations

Table 7  
Generator Actual Emissions Calculations  
Walmart, Inc. - Store Number 04692 - East Ridge, TN

Generator Specifications	
Generator Manufacturer, Model Number	Blue Star, VD625-02FT4
EPA Family Name	SVPXL16.1CDC
Engine Manufacturer and Model Number	Volvo Penta TWD1683GE
Engine Model Year	2025
EPA Certificate Number	SVPXL16.1CDD
Power Rating (kWm)/(HP) <sup>(1)</sup>	685 932
Fuel Consumption (gal/hr)	55.5
Fuel Higher Heating Value (Btu/gal)	137,000
Fuel Consumption (MMBtu/hr)	7.6
Operating Hours (hr/yr)	0.0
Sulfur Content of Fuel (%) <sup>(2)</sup>	0.0015

Criteria Pollutant Emissions Calculations								
Pollutant	Emission Factor (g/bhp)	Emission Factor (g/kWm)	Emission Factor (lb/MMBtu)	Number of Engines <sup>(2)</sup>	Emission Rate (g/hr)	Emission Rate (lb/hr)	Emission Rate (lb/year)	Emission Rate (ton/year)
NO <sub>x</sub> <sup>(3)</sup>	0.50	0.67	---	1/2	917.90	2.02	0.00	0.00
SO <sub>2</sub> <sup>(4)</sup>	1.12E+00	---	1.52E-01		1,045.01	2.30	0.00	0.00
CO <sup>(5)</sup>	2.60	3.50	---		4,795.00	10.57	0.00	0.00
PM <sup>(6), (8)</sup>	0.02	0.03	---		41.10	0.09	0.00	0.00
VOC <sup>(4)</sup>	0.14	0.19	---		260.30	0.57	0.00	0.00

Greenhouse Gas Pollutant Emissions Calculations						
Pollutant	Emission Factor (lb/MMBtu)	Number of Engines <sup>(3)</sup>	Emission Rate (g/hr)	Emission Rate (lb/hr)	Emission Rate (lb/year)	Emission Rate (ton/year)
CO <sub>2</sub> <sup>(7)</sup>	163.05	1/2	1,124,709.72	2479.57	0.00	0.00
CH <sub>4</sub> <sup>(7)</sup>	0.01		45.62	0.10	0.00	0.00
N <sub>2</sub> O <sup>(7)</sup>	1.32E-03		9.12	0.02	0.00	0.00
CO <sub>2</sub> e <sup>(8)</sup>	---		1,128,405.02	2,487.72	0.00	0.00

Global Warming Potential Multipliers <sup>(9)</sup>	
CO <sub>2</sub>	1
CH <sub>4</sub>	28
N <sub>2</sub> O	265

Hazardous Air Pollutant Emissions Calculations <sup>(10)</sup>								
Pollutant	Emission Factor (g/bhp)	Emission Factor (g/kWm)	Emission Factor (lb/MMBtu)	Number of Engines <sup>(3)</sup>	Emission Rate (g/hr)	Emission Rate (lb/hr)	Emission Rate (lb/year)	Emission Rate (ton/year)
Benzene	5.74E-03	7.81E-03	7.76E-04	1/2	5.35	1.18E-02	0.00	0.00E+00
Toluene	2.08E-03	2.83E-03	2.81E-04		1.94	4.27E-03	0.00	0.00E+00
Xylenes	1.43E-03	1.94E-03	1.93E-04		1.33	2.93E-03	0.00	0.00E+00
Formaldehyde	5.84E-04	7.94E-04	7.89E-05		0.54	1.20E-03	0.00	0.00E+00
Acetaldehyde	1.87E-04	2.54E-04	2.52E-05		0.17	3.83E-04	0.00	0.00E+00
Acrolein	5.83E-05	7.93E-05	7.88E-06		0.05	1.20E-04	0.00	0.00E+00
Naphthalene	9.62E-04	1.31E-03	1.30E-04		0.90	1.98E-03	0.00	0.00E+00
Total PAH	1.57E-03	2.13E-03	2.12E-04		1.46	3.22E-03	0.00	0.00E+00
Total	1.26E-02	1.72E-02	1.70E-03		11.75	2.59E-02	0.00	0.00E+00

Conversions	
grams/pound	453.59
grams/kilogram	1,000
pounds/ton	2,000
Btu/MMBtu	1,000,000

## Footnotes

<sup>(1)</sup> Standby and prime power ratings were provided by vendor. The higher power rating for standby was used for calculating emissions.

<sup>(2)</sup> Based on assumption only Ultra Low Sulfur Diesel having 15 ppm sulfur content will be used as required by 40 CFR § 1090.305(b).

<sup>(3)</sup> Emission factors are multiplied by a factor of two to calculate emissions from two engines.

<sup>(4)</sup> Emissions are calculated based on U.S. EPA Tier 4 Final emission factors provided in 40 CFR Part 1039.101(b).

<sup>(5)</sup> Emission factor calculated using formula in Table 3.4-1 of AP-42 Chapter 3.4 (lb/MMBtu = % sulfur in fuel x 1.01 x 100).

<sup>(6)</sup> PM<sub>10</sub> and PM<sub>2.5</sub> emissions are assumed to be equal and represent the sum of filterable and condensable particulate matter.

<sup>(7)</sup> Calculated with distillate fuel oil emission factors in Table 1 of U.S. EPA Emission Factors for Greenhouse Gas Inventories, Rev. January 2025. Factors were converted from kilograms and grams per MMBtu to pounds per MMBtu.

<sup>(8)</sup> To calculate CO<sub>2</sub>e emissions, the emission rates for CO<sub>2</sub>, CH<sub>4</sub> and N<sub>2</sub>O were multiplied by their respective Global Warming Potentials.

<sup>(9)</sup> 100-Year Global Warming Potential values were taken from Table 11 of U.S. EPA Emission Factors for Greenhouse Gas Inventories, Rev. January 2025.



Table 8  
Generator Potential Emissions Calculations  
Walmart, Inc. - Store Number 04692 - East Ridge, TN

Generator Specifications	
Generator Manufacturer, Model Number	Blue Star, VD625-02FT4
EPA Family Name	SVPXL16.1CDD
Engine Manufacturer and Model Number	Volvo Penta TWD1683GE
Engine Model Year	2025
EPA Certificate Number	SVPXL16.1CDD
Power Rating (kW)/(HP) <sup>(1)</sup>	685 / 932
Fuel Consumption (gal/hr)	55.5 <i>51.5</i>
Fuel Higher Heating Value (Btu/gal)	137,000
Fuel Consumption (MMBtu/hr)	7.6 <i>7.056</i>
Operating Hours (hr/yr) <sup>(2)</sup>	8,760
Sulfur Content of Fuel (%) <sup>(3)</sup>	0.0015

$$685 \text{ kW} = 918.60 \text{ hp}$$

$$51.5 \frac{\text{gal}}{\text{hr}} \cdot 0.137 \frac{\text{MMBtu}}{\text{gal}} = 7.055 \text{ MMBtu/hr}$$

Criteria Pollutant Emissions Calculations							
Pollutant	Emission Factor (g/bhp)	Emission Factor (g/kWm)	Emission Factor (lb/MMBtu)	Number of Engines <sup>(4)</sup>	Emission Rate (g/hr)	Emission Rate (lb/hr)	Emission Rate (lb/year)
NO <sub>x</sub> <sup>(5)</sup>	0.50	0.67	—	1	458.95	1.01	8,863.52
SO <sub>2</sub> <sup>(6)</sup>	5.61E-01	—	1.52E-01		622.50	1.40	12,288.00
CO <sup>(7)</sup>	2.60	3.50	—		2,397.50	5.29	46,301.95
PM <sup>(8-9)</sup>	0.02	0.03	—		20.55	0.05	396.87
VOC <sup>(10)</sup>	0.14	0.19	—		130.15	0.29	2,513.53

Greenhouse Gas Pollutant Emissions Calculations						
Pollutant	Emission Factor (lb/MMBtu)	Number of Engines <sup>(1)</sup>	Emission Rate (g/hr)	Emission Rate (lb/hr)	Emission Rate (lb/year)	Emission Rate (ton/year)
CO <sub>2</sub> <sup>(11)</sup>	163.05	1	562,354.86	1,239.79	10,860,531.70	5,430.27
CH <sub>4</sub> <sup>(12)</sup>	0.01		22.81	0.05	440.53	0.22
N <sub>2</sub> O <sup>(13)</sup>	1.32E-03		4.56	0.01	88.11	0.04
CO <sub>2</sub> e <sup>(14)</sup>	—		564,202.51	1,243.86	10,896,214.63	5,448.11

Global Warming Potential Multipliers <sup>(15)</sup>	
CO <sub>2</sub>	1
CH <sub>4</sub>	28
N <sub>2</sub> O	265

Hazardous Air Pollutant Emissions Calculations <sup>(17)</sup>							
Pollutant	Emission Factor (g/bhp)	Emission Factor (g/kWm)	Emission Factor (lb/MMBtu)	Number of Engines <sup>(4)</sup>	Emission Rate (g/hr)	Emission Rate (lb/hr)	Emission Rate (lb/year)
Benzene	2.87E-03	3.91E-03	7.76E-04	1	2.68	5.90E-03	51.69
Toluene	1.04E-03	1.41E-03	2.81E-04		0.97	2.14E-03	18.72
Xylenes	7.14E-04	9.72E-04	1.93E-04		0.67	1.47E-03	12.86
Formaldehyde	2.92E-04	3.97E-04	7.89E-05		0.27	6.00E-04	5.26
Acetaldehyde	9.33E-05	1.27E-04	2.52E-05		0.09	1.92E-04	1.68
Acrolein	2.92E-05	3.97E-05	7.88E-06		0.03	5.99E-05	0.52
Naphthalene	4.81E-04	6.55E-04	1.30E-04		0.45	9.88E-04	8.66
Total PAH	7.85E-04	1.07E-03	2.12E-04		0.73	1.61E-03	14.12
Total	6.31E-03	8.58E-03	1.70E-03		5.88	1.30E-02	113.50

Conversions	
grams/pound	453.59
grams/kilogram	1,000
pounds/ton	2,000
Btu/MMBtu	1,000,000

## Footnotes

- (1) Standby and prime power ratings were provided by vendor. The higher power rating for standby was used for calculating emissions.
- (2) Reserved
- (3) Based on assumption only Ultra Low Sulfur Diesel having 15 ppm sulfur content will be used as required by 40 CFR § 1090.305(b).
- (4) 100-Year Global Warming Potential values were taken from Table 11 of U.S. EPA Emission Factors for Greenhouse Gas Inventories, Rev. January 2025.
- (5) Emission factors are multiplied by a factor of two to calculate emissions from two engines.
- (6) Emissions are calculated based on U.S. EPA Tier 4 Final emission factors provided in 40 CFR Part 1039.101(b).
- (7) Emission factor calculated using formula in Table 3.4-1 of AP-42 Chapter 3.4 (lb/MMBtu = % sulfur in fuel x 1.01 x 100).
- (8) PM<sub>10</sub> and PM<sub>2.5</sub> emissions are assumed to be equal and represent the sum of filterable and condensable particulate matter.
- (9) Calculated with distillate fuel oil emission factors in Table 1 of U.S. EPA Emission Factors for Greenhouse Gas Inventories, Rev. January 2025. Factors were converted from kilograms and grams per MMBtu to pounds per MMBtu.
- (10) To calculate CO<sub>2</sub>e emissions, the emission rates for CO<sub>2</sub>, CH<sub>4</sub>, and N<sub>2</sub>O were multiplied by their respective Global Warming Potentials.
- (11) 100-Year Global Warming Potential values were taken from Table 11 of U.S. EPA Emission Factors for Greenhouse Gas Inventories, Rev. January 2025.
- (12) Emission factors from Table 3.4-3 and Table 3.4-4 of AP-42 Section 3.4 were used to calculate Hazardous Air Pollutant emissions.

"Not to exceed" standards (multiply by 1.25)

$$NO_x: 685 \text{ kW} \cdot 1.25 \cdot 0.67 \frac{\text{g}}{\text{kW} \cdot \text{hr}} \cdot \frac{1 \text{ lb}}{453.59237 \text{ g}} = 1.265 \text{ lb/hr} + 5.540 \text{ tons/yr @ 8,760 hr/yr}$$

$$CO: 685 \text{ kW} \cdot 1.25 \cdot 3.50 \frac{\text{g}}{\text{kW} \cdot \text{hr}} \cdot \frac{1 \text{ lb}}{453.59237 \text{ g}} = 6.607 \text{ lb/hr} + 28.939 \text{ tons/yr @ 8,760 hr/yr}$$

$$PM: 685 \text{ kW} \cdot 1.25 \cdot 0.03 \frac{\text{g}}{\text{kW} \cdot \text{hr}} \cdot \frac{1 \text{ lb}}{453.59237 \text{ g}} = 0.057 \text{ lb/hr} + 0.248 \text{ ton/yr @ 8,760 hr/yr}$$

$$VOC: 685 \text{ kW} \cdot 0.19 \frac{\text{g}}{\text{kW} \cdot \text{hr}} \cdot \frac{1 \text{ lb}}{453.59237 \text{ g}} = 0.359 \text{ lb/hr} + 1.571 \text{ tons/yr @ 8,760 hr/yr}$$

$$SO_x: 51.5 \frac{\text{gal}}{\text{hr}} \cdot (0.144 \cdot 0.0015) \frac{\text{lb}}{\text{gal}} = 0.011 \text{ lb/hr} + 0.049 \text{ ton/yr @ 8,760 hr/yr}$$

$$PM\text{-Rule } 10.7: 0.25 \frac{\text{gr}}{\text{ft}^3} \cdot 3,981 \frac{\text{ft}^3}{\text{min}} \cdot \frac{529.67 \text{ gr}}{1,321.67 \text{ gr}} \cdot \frac{1 \text{ lb}}{7,000 \text{ gr}} \cdot 60 \frac{\text{min}}{\text{hr}} = 3.419 \text{ lb/hr}$$

$$NO_x\text{-Rule } 2.4 (300 \text{ ppm}): 3,981 \cdot (1.587288199 \cdot 1.000294447 \cdot 734.2611111)^{-1} = 3.415 \text{ lb/hr}$$

$$NO_x: 685 \text{ kW} \cdot 1.25 \cdot 0.67 \frac{\text{g}}{\text{kW} \cdot \text{hr}} \cdot \frac{1 \text{ lb}}{453.59237 \text{ g}} \cdot 21,907.21522 \cdot 1.000294447 \cdot 734.2611111 \cdot \frac{1}{3,981} \cdot \frac{1}{46.0554} = 111.1 \text{ ppm}$$

$$SO_2\text{-Rule } 13.1 (500 \text{ ppm}): 3,981 \cdot (0.683918694 \cdot 1.000294447 \cdot 734.2611111)^{-1} = 7.925 \text{ lb/hr}$$



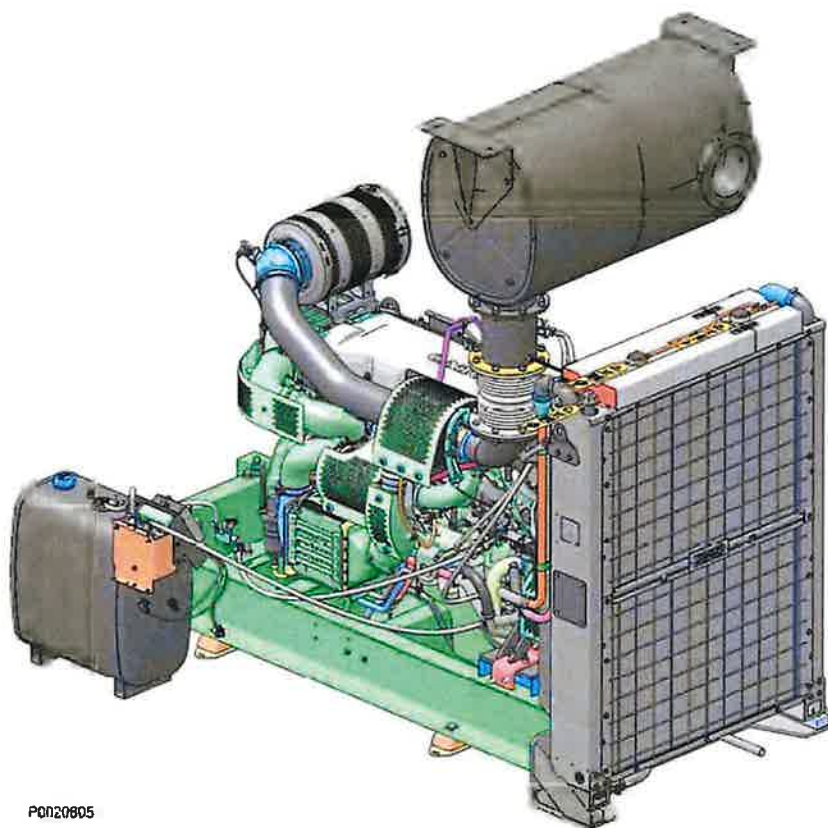
**Table 9**  
**Stack Exhaust Calculations**  
Walmart, Inc. - Store Number 04692 - East Ridge, TN

Stack Exhaust Calculations	
Length (ft)	4.7 12.5?
Width (ft)	8.0
Area (ft^2)	37.6 11.946
Effect radius (ft)	2.0 1.95
Effective diameter (ft)	3.9
Exhaust flow rate (ft^3/minute)	4,866.0 3,981
Exhaust velocity (ft/sec)	2.2 5.554

Formula and Conversions	
Area	$\pi r^2$
r	$\sqrt{A \div \pi}$
D	2r
60	seconds per minute

# EATS

## System Description



P0020805

Exhaust aftertreatment technology is used to comply with mandatory Tier 4 Final and Stage IV standards. All installation requirements must be followed for the system to comply with emission regulations.

The technology is based on treating exhaust gases with an additive before they pass through the catalytic converter. The additive – AdBlue®/DEF solution – reacts with the oxides of nitrogen (NOx) and converts them into nitrogen and water, which occur naturally in our environment.

The additive is a solution of 32.5% urea in water. The solution must comply with the ISO-22241 standard. The additive used by the technology has different names in different markets, such as DEF or AdBlue®(1).

### IMPORTANT!

Failure to follow these instructions when installing an emissions-certified engine is a violation of Federal and Californian legislation (40 CFR 1068.105 (b)). The penalty is a fine or other punishment pursuant to the Clean Air Act.

### IMPORTANT!

If the engine is installed for use in the USA such that the engine decal with information on emission control is difficult to read during routine engine maintenance, a similar decal must be affixed to the machine pursuant to U.S. 40 CFR 1068.105.

**NOTICE!** For use in environments with extremely high concentrations of airborne sodium (NA) and potassium (K), contact Volvo Penta Sales Engineering Industrial for advice.

1. . AdBlue® is a registered trademark of the Verband der Automobilindustrie e.V. (VDA)

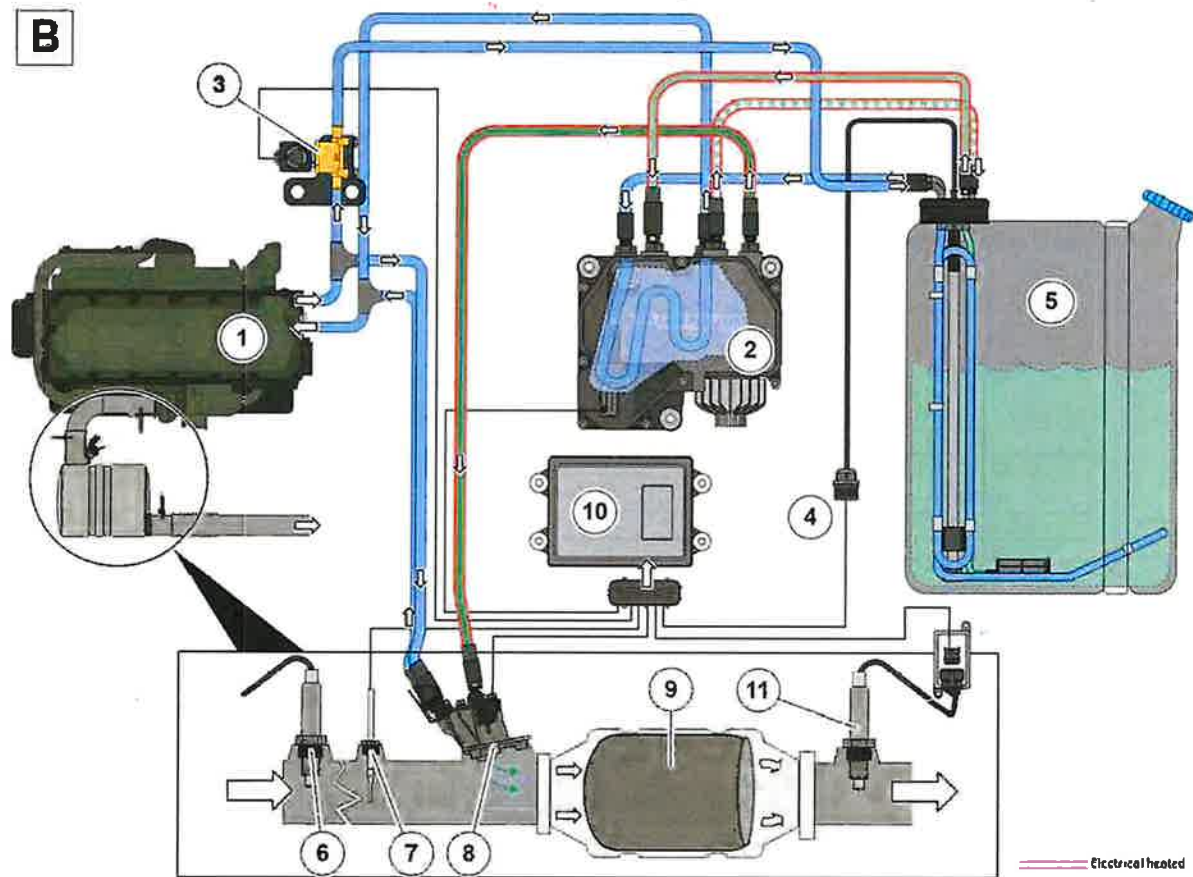
## Overview

When the engine is started, the ACM checks that the AdBlue®/DEF tank level sensor indicates a sufficient amount of solution in the tank.

Solution temperature; if the temperature in the tank falls below 10°C (50°F), a solenoid valve opens allowing hot engine coolant to pass through a heating coil in the tank. The AdBlue®/DEF hoses are heated electrically at 5°C (41°F). When the solution in the tank reaches 15°C (59°F), the solenoid valve closes and heating stops.

The pump builds up a pressure in the hoses between the pump and the AdBlue®/DEF dosage valve. The solution is injected into the exhaust gases before they reach the silencer. The NOx sensors measure the level of nitric oxide (NOx) in the exhaust gases upstream and downstream of the catalytic converter. If emissions exceed the approved level, a warning lamp lights up on the instrument panel and a fault code is stored.

## Flowchart



P0019048

- 1 Engine
- 2 Pump, high flow system
- 3 Solenoid valve, tank heating
- 4 Sensor connector, ULS unit
- 5 AdBlue®/DEF tank
- 6 NOx sensor (upstream of catalytic converter)
- 7 Temperature sensor
- 8 Dosage valve, high flow system
- 9 Silencer with catalytic converter
- 10 ACM (control module)
- 11 NOx sensor (downstream catalytic converter)

**VOLVO PENTA**

Document No

Issue Index

**TWD1683GE****23776347****07****Important**

This Technical Data Sheet and the corresponding Installation Instructions provide important information to ensure the installed engine will operate according to the design specification in the Volvo Penta application for certification.

Requirements marked with  are considered as critical for exhaust emissions compliance according to the design specification in the Volvo Penta application for certification.

Failing to follow and meet these instructions and requirements when installing a certified engine in a piece of nonroad equipment for use in the United States violates U.S. Federal law (40 CFR 1068.105(b)), subject to fines or other penalties as described in the Clean Air Act.

**General**

In-line four stroke turbocharged diesel engine with direct injection.

Rotation direction, anti-clockwise viewed towards flywheel.

Number of cylinders			6
Displacement, total		litre in <sup>3</sup>	18.12 983.8
Firing order			1-5-3-6-2-4
Bore		mm in	144 5.67
Stroke		mm in	165 6.50
Compression ratio			16.8:1
Wet weight w/o EATS	Engine only	kg lb	1810 3990
	Engine incl. cooling system and air filtration system	kg lb	2090 4608
	Engine incl. cooling system, air filtration system, and frame	kg lb	2620 5776
Wet weight EATS only	EATS (XL Urea Tank, 185 Liters)	kg lb	265 582
	EATS (L Urea Tank, 70 Liters)	kg lb	238 498

Performance		rpm	1500	1800
Prime Power	without fan	kW	590	826
		hp	802	661
	with fan	kW	570	596
		hp	775	611
Standby Power	without fan	kW	847	885
		hp	880	932
	with fan	kW	627	665
		hp	853	891
GDP Power	without fan	kW	443	470
		hp	602	639
	with fan	kW	428	447
		hp	581	606
Torque at:	Prime Power	Nm	3766	3321
		lbf·ft	2770	2449
	Standby Power	Nm	4119	3634
		lbf·ft	3036	2660
Total mass moment of inertia, J (mR <sup>2</sup> )		kgm <sup>2</sup>	2.50	
		lbf·ft <sup>2</sup>	59.3	

Derating due to altitude - see Technical Diagrams

$$685 \text{ kW} \times \frac{1 \text{ hp}}{0.7456998716 \text{ kW}} = 918,600 \text{ hp}$$

**VOLVO PENTA**

Document No

**23776347**

Issue Index

**07****TWD1683GE****Fuel system**

		rpm	1500	1800
<b>Prime Power</b> Specific fuel consumption at:	25%	g/kWh	221	230
		lb/hph	0.358	0.373
	50%	g/kWh	199	206
		lb/hph	0.323	0.334
	75%	g/kWh	191	196
		lb/hph	0.309	0.317
	100%	g/kWh	191	195
		lb/hph	0.309	0.315
% DEF consumption at: (Compare to Fuel consumption by Volyme)	25%	%	3.7	3.9
	50%	%	5.2	4.9
	75%	%	7.0	6.8
	100%	%	6.6	6.2

**Standby Power**

<b>Specific fuel consumption at:</b>	25%	g/kWh	219	226
		lb/hph	0.355	0.366
	50%	g/kWh	196	204
		lb/hph	0.318	0.331
	75%	g/kWh	191	194
		lb/hph	0.310	0.315
	100%	g/kWh	193	196
		lb/hph	0.313	0.318
% DEF consumption at: (Compare to Fuel consumption by Volume)	25%	%	3.8	4.0
	50%	%	5.9	4.7
	75%	%	6.7	6.7
	100%	%	6.4	5.9

$$\begin{aligned}
 &196 \frac{\text{g}}{\text{kWh}} \cdot 685 \text{ kW} \\
 &1 \text{ gal} \quad 1 \text{ lb} \\
 &7.05 \text{ lb} \cdot 453.59237 \text{ g} \\
 &= 41,985 \text{ gal diesel fuel} \\
 &\quad \text{hr}
 \end{aligned}$$

**CO2 emission declaration**

	rpm	1500	1800
Carbon dioxide (CO <sub>2</sub> ) emissions determined during the EU type approval process, NRSC-D2.	g/kWh	634	651

**Fuel system**

Fuel to conform to	EN590:2013 ASTM D 975 1-D and 2-D EN15940:2016 (GTL/HVO) SS-155435:201 (MK1)		
	rpm	1500	1800
System supply flow at:	litre/h	177.0	195.0
	US gal/h	46.8	51.5
Fuel supply line max restriction	kPa	-20.0	-20.0
(Measured at fuel inlet connection)	psi	-2.9	-2.9
Fuel supply line max pressure, engine stopped	kPa	16.5	16.5
	psi	2.4	2.4
System return flow	litre/h	25.0	25.0
	US gal/h	6.6	6.6
Fuel return line max restriction	kPa	20.0	20.0
(Measured at fuel return connection)	psi	2.9	2.9
Maximum allowable inlet fuel temp	°C	60	60
(Measured at fuel inlet connection)	°F	140	140
Prefilter / Water separator micron size	μ	30	
Fuel filter micron size	μ	5	
Governor type/make, standard	Volvo / EMS 2.4		
Injection pump type/make	Unit Injector Delphi		

★



**VOLVO PENTA****TWD1683GE**

Document No

**23776347**

Issue Index

**07****Intake and exhaust system**

Air consumption at: (+25°C and 100kPa)	Prime Power		rpm	1500	1800
			m <sup>3</sup> /min	43	48
	Standby Power		cfm	1519	1695
			m <sup>3</sup> /min	45	51
			cfm	1589	1801



See front page for important information

Max allowable air intake restriction including piping

kPa	5	3
psi	0.4	0.4

Air filter restriction clean Volvo Penta filter

kPa	2.3	2.5
psi	0.3	0.4

Heat rejection to exhaust at:

Prime Power	kW	383	438
	BTU/min	22350	24909
Standby Power:	kW	448	495
	BTU/min	25477	28160

Exhaust gas temperature after turbine at:

Prime Power	°C	494	432
	°F	813	810
Standby Power	°C	464	481
	°F	867	892



See front page for important information

Max allowable back pressure in exhaust line  
(after turbine)

Pipe dimension Ø: 200 mm

Prime Power	kPa	20	20
	psi	2.9	2.9
Standby Power	kPa	20	20
	psi	2.9	2.9



See front page for important information

Max allowable temperature drop between turbine and SCR  
muffler inlet

Prime Power	Δ°C	10	10
	Δ°F	18	18
Standby Power	Δ°C	10	10
	Δ°F	18	18

SCR muffler pressure drop  
(at exhaust max Power)

Standby Power		10	10
	kPa	10	10
	psi	1.5	1.5

Exhaust gas flow at:  
(temp and pressure after turbine at max Power)

Standby Power	m <sup>3</sup> /min	104.0	113.0
	cfm	3673	3981

# VOLVO PENTA

TWD1683GE

Document No

23776347

Issue Index

07

Templateb Issue: 20140218

Performance		
	Power (kW)	Rpm
Prime Power	590	1500
Prime Power	626	1800
Standby Power	647	1500
Standby Power	685	1800

Sensors	Alarm	Signal	Range	Alarm switch	Alarm Level	Derating level	Condition/Delay	Derating
Boost pressure		0.5-4.5 V	50-600 kPa	N/A				
Boost temperature		50-0 kΩ	-40° - 130 °C	N/A				
Coolant level switch		Digital		Alarm when closed				
Coolant temperature		50-0 kΩ	-40° - 140 °C	N/A				
Crankcase pressure		0.5-4.5 V	0-15 kPa	N/A				
Engine Speed Cam		Frequency		N/A				
Engine Speed Crank		Frequency		N/A				
Exhaust gas temp				N/A				
Oil level sensor				N/A				
Oil temperature		50-0 kΩ	-40° - 140 °C	N/A				
Piston cooling switch		Digital		Alarm when closed				
Water In fuel switch		Digital		Alarm when closed				

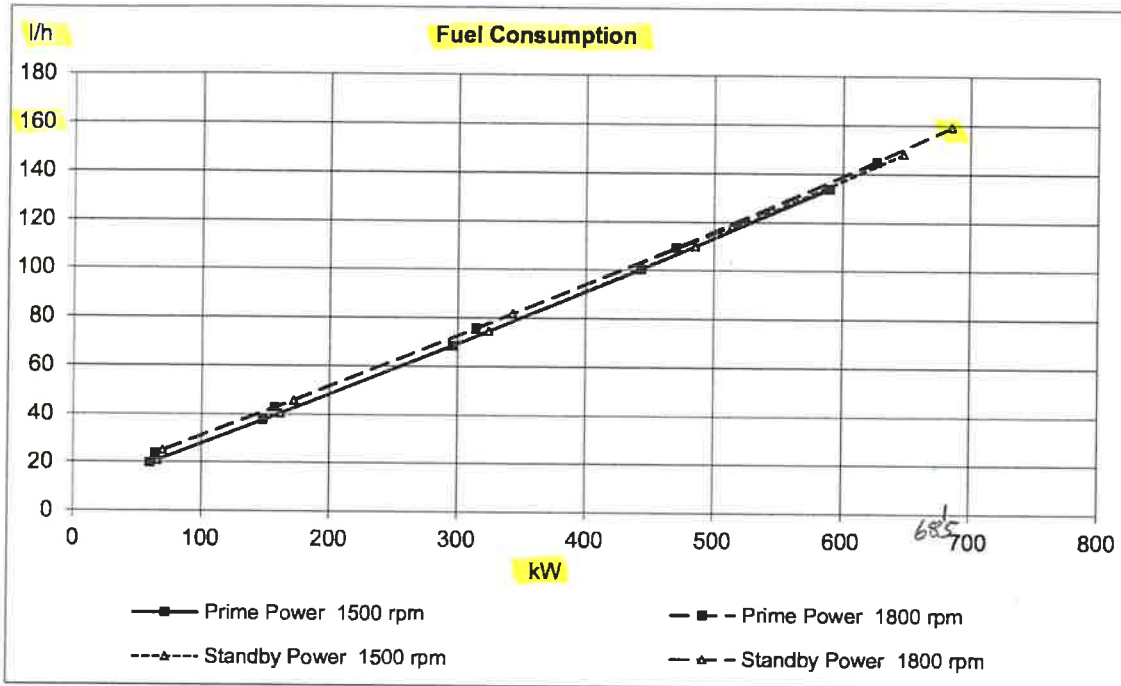


**VOLVO PENTA**
**TWD1683GE**

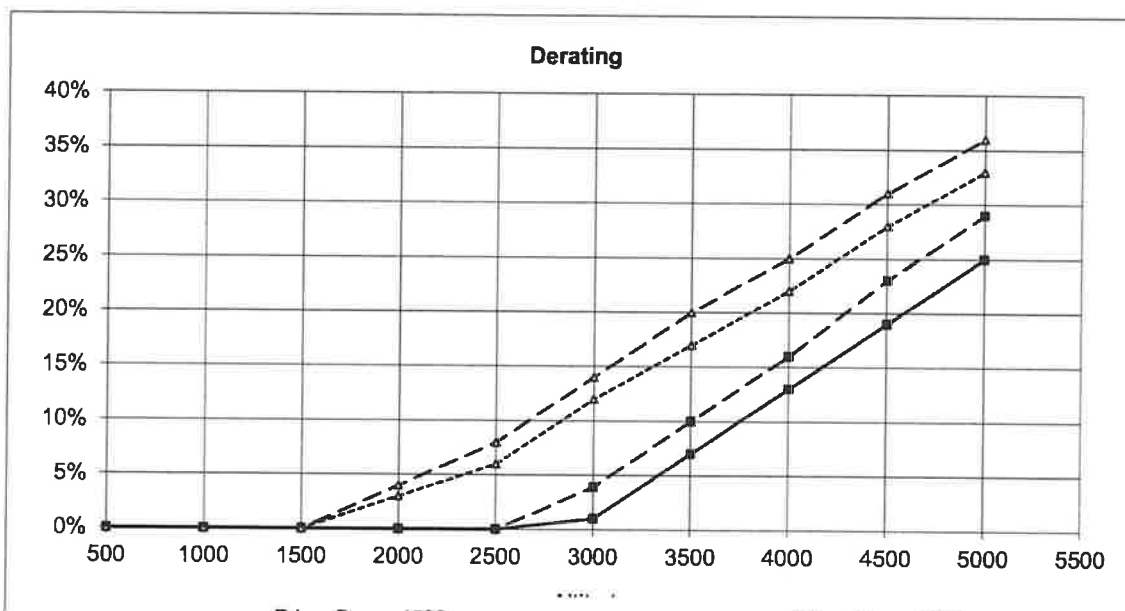
Document No

**23776347**

Issue Index

**07**


$$159 \frac{\text{l}}{\text{hr}} \cdot 1 \frac{\text{dm}^3}{\text{l}} \cdot \left( \frac{1 \text{ in.}}{0.254 \text{ dm}} \right)^3 \cdot \frac{1 \text{ gal}}{231 \text{ in.}^3} = 42.003 \text{ gal/hr} < 51.5 \text{ gal/hr}$$





UNITED STATES ENVIRONMENTAL PROTECTION AGENCY  
2025 MODEL YEAR  
CERTIFICATE OF CONFORMITY  
WITH THE CLEAN AIR ACT

OFFICE OF TRANSPORTATION  
AND AIR QUALITY  
ANN ARBOR, MICHIGAN 48105

Certificate Issued To: AB Volvo Penta  
(U.S. Manufacturer or Importer)

Certificate Number: SVPXL16.1CDD-001

Effective Date:  
06/13/2024  
Expiration Date:  
12/31/2025

  
Byron J. Bunker, Division Director  
Compliance Division

Issue Date:  
06/13/2024  
Revision Date:  
N/A

Model Year: 2025

Manufacturer Type: Original Engine Manufacturer

Engine Family: SVPXL16.1CDD

Mobile/Stationary Indicator: Both  
Emissions Power Category: kW>560  
Fuel Type: Diesel  
After Treatment Devices: Ammonia Slip Catalyst, Selective Catalytic Reduction  
Non-after Treatment Devices: Electronic Control, Smoke Puff Limiter

Pursuant to Section 111 and Section 213 of the Clean Air Act (42 U.S.C. sections 7411 and 7547) and 40 CFR Parts 60 and 1039, and subject to the terms and conditions prescribed in those provisions, this certificate of conformity is hereby issued with respect to the test engines which have been found to conform to applicable requirements and which represent the following engines, by engine family, more fully described in the documentation required by 40 CFR Parts 60 and 1039 and produced in the stated model year.

This certificate of conformity covers only those new compression-ignition engines which conform in all material respects to the design specifications that applied to those engines described in the documentation required by 40 CFR Parts 60 and 1039 and which are produced during the model year stated on this certificate of the said manufacturer, as defined in 40 CFR Parts 60 and 1039.

It is a term of this certificate that the manufacturer shall consent to all inspections described in 40 CFR 1068 and authorized in a warrant or court order. Failure to comply with the requirements of such a warrant or court order may lead to revocation or suspension of this certificate for reasons specified in 40 CFR Parts 60 and 1039. It is also a term of this certificate that this certificate may be revoked or suspended or rendered void *ab initio* for other reasons specified in 40 CFR Parts 60 and 1039.

This certificate does not cover engines sold, offered for sale, or introduced, or delivered for introduction, into commerce in the U.S. prior to the effective date of the certificate.



Alan Frazier <afrazier@chattanooga.gov>

## FW: Question for your Air Guy / Vovlo Penta

2 messages

Beau Bartholomew <BBartholomew@brwncald.com>  
To: "afrazier@chattanooga.gov" <afrazier@chattanooga.gov>

Tue, Nov 18, 2025 at 5:17 PM

Alan,

Please see the below response from our engineer.

Thanks!

Beau

**From:** Molly Lydick <molly.lydick@ravenvolt.com>  
**Sent:** Tuesday, November 18, 2025 3:56 PM  
**To:** Beau Bartholomew <BBartholomew@BrwnCald.com>  
**Cc:** Michael Cantaloube <MCantaloube@BrwnCald.com>  
**Subject:** RE: Question for your Air Guy / Vovlo Penta

Beau,

Note back:

The Volvo Engine was T4F Certified with the Exhaust Aftertreatment installed. The Exhaust Aftertreatment is required & part of the factory package from Volvo. Thanks.

Thank you,

Molly



Molly Lydick | Retail Operations Manager

a: 2715 Ronald Reagan Blvd Suite 100 | Cumming, GA 30041

t: (615) 686-9431 w: [www.RavenVolt.com](http://www.RavenVolt.com)

**From:** Beau Bartholomew <BBartholomew@BrwnCald.com>  
**Sent:** Tuesday, November 18, 2025 3:44 PM  
**To:** Molly Lydick <molly.lydick@renvolt.com>  
**Cc:** Michael Cantaloube <MCantaloube@BrwnCald.com>  
**Subject:** Question for your Air Guy / Vovlo Penta

**CAUTION:** This email originated from outside the organization. Do not click links or open attachments unless you recognize the sender and know the content is safe.

Molly,

I have a regulator asking if the engine was tier 4 final certified without the Exhaust aftertreatment system or if that was required to reach the tier 4 final certification standards?

Could you ask your air guy if he knows? Or if he can ask volvo penta?

Thanks!

**Beau Bartholomew**

Senior Project Manager

**Brown and Caldwell** | Milwaukee

T 414.203.2908 | BBartholomew@BrwnCald.com



Get water industry news delivered to your desktop, free, from BCWaterNews.com [Sign up now!](#)

• BC:Green | Please consider the environment before printing

This e-mail and any files transmitted with it may contain confidential and/or privileged material. This e-mail is intended solely for the use of the individual or entity to whom it is addressed. If you are not the intended recipient or have received this e-mail in error, please notify the sender by replying to the sender. After notifying the sender of the error, you should immediately delete this e-mail from your system. Please be aware that any unauthorized disclosure, dissemination, distribution, duplication or use of the e-mail contents or any attachments therein is strictly prohibited.

This e-mail and any files transmitted with it may contain confidential and/or privileged material. This e-mail is intended solely for the use of the individual or entity to whom it is addressed. If you are not the intended recipient or have received

this e-mail in error, please notify the sender by replying to the sender. After notifying the sender of the error, you should immediately delete this e-mail from your system. Please be aware that any unauthorized disclosure, dissemination, distribution, duplication or use of the e-mail contents or any attachments therein is strictly prohibited.

---

**Alan Frazier** <afrazier@chattanooga.gov>

Wed, Nov 19, 2025 at 9:22 AM

To: Beau Bartholomew <BBartholomew@brwncaled.com>

Cc: molly.lydick@ravenvolt.com, MCantaloube@brwncaled.com

Beau,

Thank you for your fast response. That was exactly what I needed to know.

Kind regards,  
Alan

J. Alan Frazier, P.E.  
Engineering Manager  
**Chattanooga-Hamilton County**  
**Air Pollution Control Bureau**  
CBL Center II  
2034 Hamilton Place Blvd., Suite 300  
Chattanooga, TN 37421-6127  
Direct: [423.643.5978](tel:423.643.5978)  
Cell: [423.718.1479](tel:423.718.1479)  
Main: [423.643.5970](tel:423.643.5970)  
[afrazier@chattanooga.gov](mailto:afrazier@chattanooga.gov)  
[apcb.org](http://apcb.org)

[Quoted text hidden]